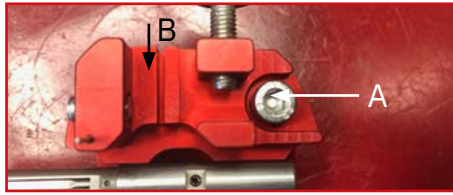


Step 1



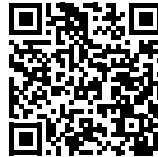
Adjust the positioning stop (A) for the height of the blade housing so that it is level with the surface B. The blade housing now lies firmly on both rests without any play.

Step 2



Adjust the positioning stop on the left (C) so that the roll pin of the blade is located above the groove (D).

Step 3



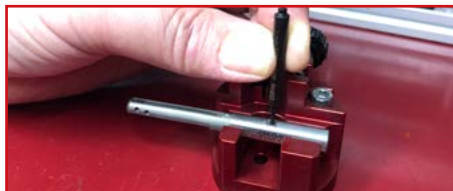
Remove the blade as described in our instruction video COFA 4M/5M Blade change (QR code above).

Step 4



Place the tool body onto the front rest with the split pin orientated upwards.

Step 5



Remove the split pin by inserting the assembly tool and drive it slowly out of the tool body with a small hammer.

Step 6



Push the spring back - at the front edge of the spring - over the pre-loaded split pin by using the pin of the mounting fixture first and then the assembly tool pin.

Step 7



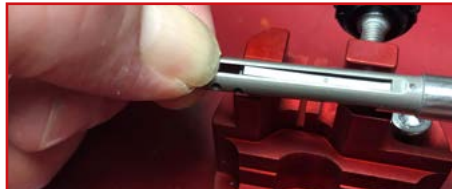
Now, the preload is released and the spring can be pushed back easily out of the tool body with the help of the assembly tool pin or the pin of the mounting fixture.

Step 8



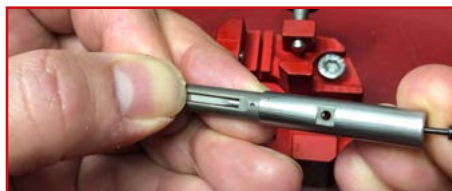
Insert the new spring until it stops at the split pin. Note: The marking of the spring must be visible.

Step 9



Now lift and slide the spring over the split pin by pressing the tip of the spring on the pin of the mounting fixture while at the same time pushing the spring from its back end further into the tool body. Please note: If backward cutting -> spring above split pin. If forward cutting -> spring below split pin.

Step 10



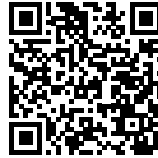
Check the position of the spring. The hole for the split pin must be at the same position as the hole in the tool body.

## Step 11



Place the tool body on the front bed of the mounting fixture and insert the split pin with the assembly tool and a small hammer.

## Step 12



Finally, insert a new blade as described in our COFA 4M / 5M instruction video for the blade change (QR code above).