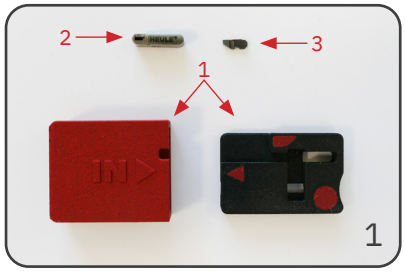
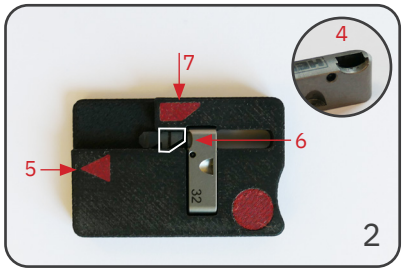
SNAP18 MODULE

BLADE CHANGE – INSERTION

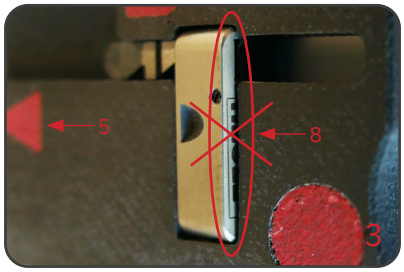
Assembly fixture BASIC



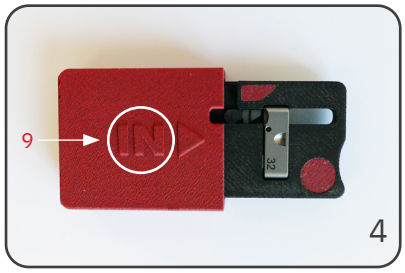
Checklist:
Assembly fixture **(1)**
Module **(2)**
Blade **(3)**



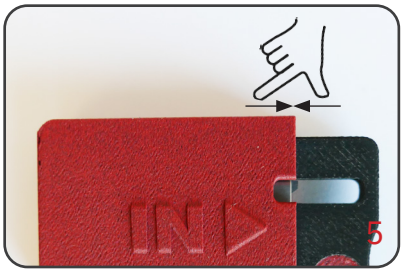
Place the module **(2)** into the designated slot, ensuring that the blade window **(4)** is facing towards the arrow symbol **(5)**. Insert the blade **(3)**, making sure that the tip **(6)** is pointing towards the module **(2)**, as the demo symbol **(7)** shows.



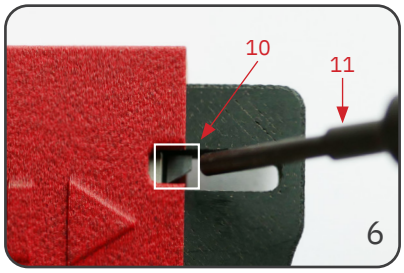
If the module **(2)** is inserted incorrectly, an edge **(8)** will protrude. If the following steps are carried out in this condition, this will result in a malfunction of the assembly fixture **(1)**. It is therefore essential to correct the position of the module **(2)** before proceeding, ensuring that a flat surface is achieved!



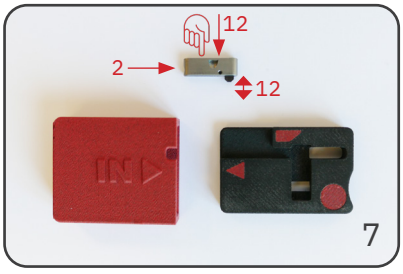
Insert the fully prepared black part of the assembly fixture **(1)** into the red counterpart. Ensure that the marking “IN” **(9)** is visible and facing upwards.



Press the two parts together until they fully lock. Once the blade **(3)** successfully snaps into the blade slot of the module **(2)**, a clicking sound will be heard.



Keep the two parts pressed together until they fully lock and break off the assembly aid **(10)** with the mounting pin **(11)** (apply gentle pressure with the tip on the assembly aid).



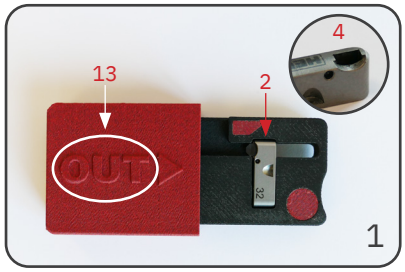
Open the assembly fixture **(1)** and remove the fully assembled module **(2)**.

Function control (12): Press the module **(2)** onto the work surface to check the SNAP function. The chamfering blade **(3)** automatically moves back to the starting position. In the retracted state, the blade **(3)** does not protrude from the tool body at the back.

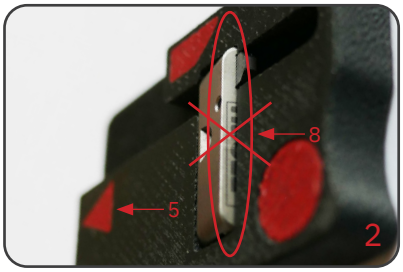
SNAP18 MODULE

BLADE CHANGE – REMOVAL

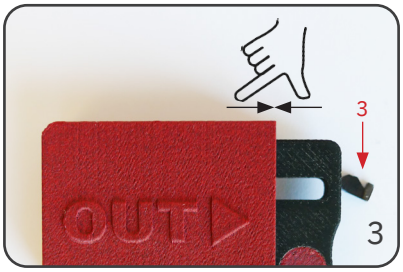
Assembly fixture BASIC



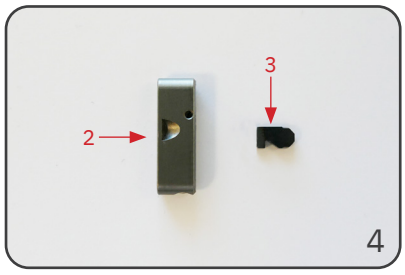
Clean the module **(2)** and place it into the designated slot, ensuring that the blade window **(4)** is facing towards the arrow symbol **(5)**. Insert the fully prepared black part of the assembly fixture **(1)** into the red counterpart. Ensure that the marking “OUT” **(13)** is visible and facing upwards.



If the module **(2)** is inserted incorrectly, an edge **(8)** will protrude. If the following steps are carried out in this condition, this will result in a malfunction of the assembly fixture **(1)**. It is therefore essential to correct the position of the module **(2)** before proceeding, ensuring that a flat surface is achieved!



Press the two parts together until they fully lock, causing the blade **(3)** to fall out of the blade slot of the module **(2)**.



Dispose of the blade **(3)** properly and fit the module **(2)** with a new blade.

IMPORTANT! Dismantled blades **(3)** can no longer be mounted in modules (broken assembly aid) – risk of injury and damage of the module **(2)**!